

Gas FilterQuick Pre-Filter Installation Kit

826-3314 (2-Battery), 826-3315 (3-5 Battery)

This kit puts a pre-filter in series with the flow of oil in the filter system. Follow the instructions below to install the filter.

The install sequence is different for two-battery units and three-five battery units. Instructions for each are provided.

Provided Tools:

- 1 1/16 (27mm) Stubby Wrench
- 1 1/16 (27mm) Crows Foot

| Part # | Kits 826-3314/826-3315 | QTY |
|----------|-----------------------------------|-----|
| 108-6947 | Pre-Filter (826-3314) | 1 |
| 108-6948 | Pre-filter (826-3315) | 1 |
| 240-1125 | Bracket, wrench holder (826-3314) | 1 |
| 240-1417 | Bracket, wrench holder (826-3315) | 1 |
| 240-1086 | Wrench, cap | 1 |
| 810-4167 | Laynard, wrench | 1 |
| 809-0412 | Screws, 1/2" | 4 |
| 823-8990 | Wrench, 1 1/16" | 1 |
| 823-8991 | Crow's Foot Wrench, 1 1/16" | 1 |
| 819-xxxx | Instructions | 1 |

Two-Battery Install

1. Remove power from unit.
2. Loosen disposal valve handle and bracket (if present) and push to the side of the cabinet.
3. Remove filter pan and lid. Block oil pickup to prevent spillage.
4. Position the pre-filter assembly above the oil pickup and mark channel for additional hole that will be drilled (if necessary). **See Figure 1.**
5. Drill 1/4" hole and mount the pre-filter.
6. Remove the flex line between the filter pan pickup and pump. Block ports to prevent spillage.
7. Shape the provided flex line at the bottom of the pre-filter and route to the rear of the filter pan pickup. **See Figure 2.**
8. Shape the provided flex line for the oil flow from the top of the pre-filter to the pump and attach. **See Figure 2.**
9. Mount the filter wrench holder and wrench. **See Figure 1.**
10. Replace filter pan and drain valve control.

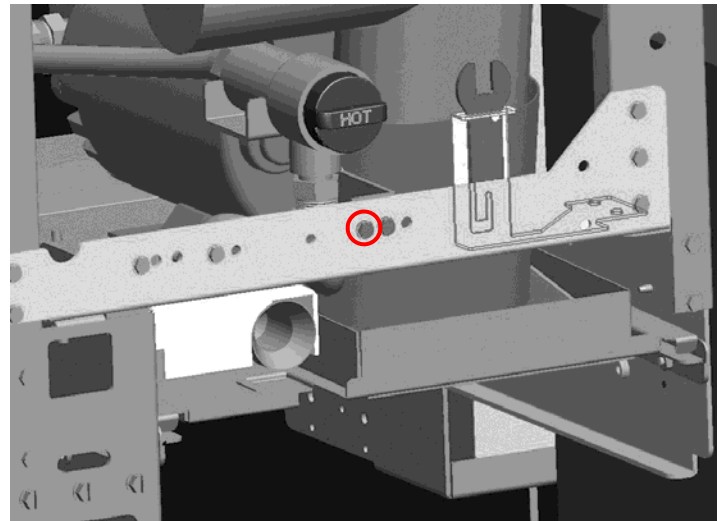


Figure 1 : The pre-filter is mounted to the channel; an additional hole is required. See circle. The filter wrench and holder are mounted (as shown) using existing holes.

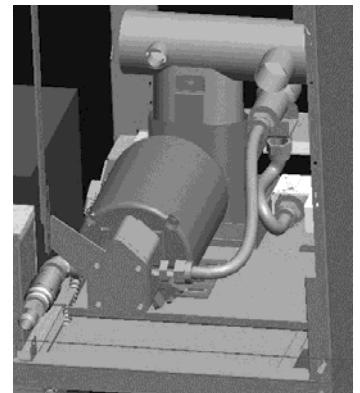


Figure 2 : Flex lines are routed from the pan pickup to the bottom of the pre-filter and from the top of the pre-filter to the pump.

Three-five Battery Install

1. Remove power from unit.
2. Loosen disposal valve handle and bracket and push to the side of the cabinet (if present).
3. Remove filter pan and lid.
4. Position and install the pre-filter assembly using existing holes. **See Figure 3.**
5. Remove flex lines (block to prevent spillage) between the filter pan pickup and pump.
6. Route the provided flex line from filter pan pickup to bottom port of pre-filter. **See Figure 4.**
7. Route the provided flex line from the pre-filter top port to pump. **See Figure 4.**
8. Mount the filter wrench holder and wrench. **See Figure 3.**
9. Replace filter pan and drain valve control.

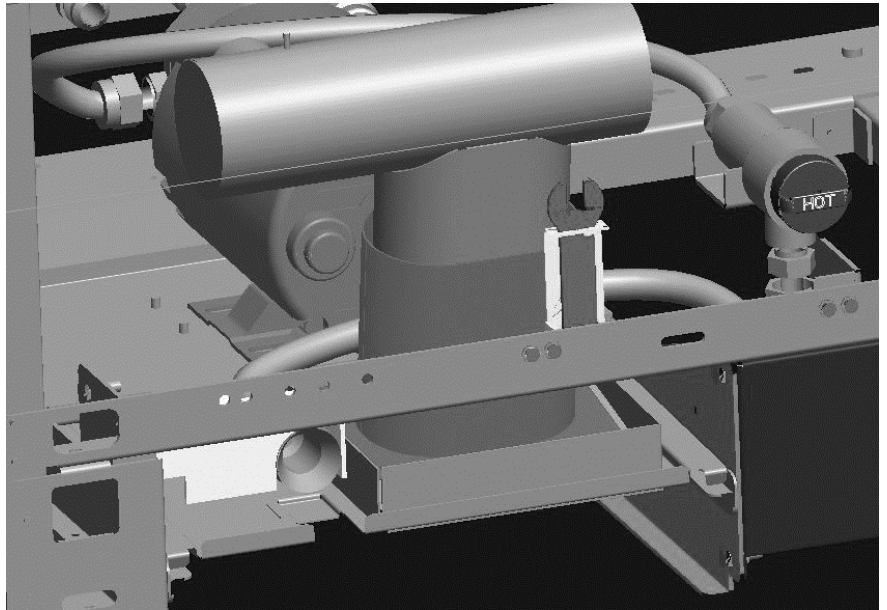


Figure 3: Mount the pre-filter and the wrench holder as shown using existing holes.

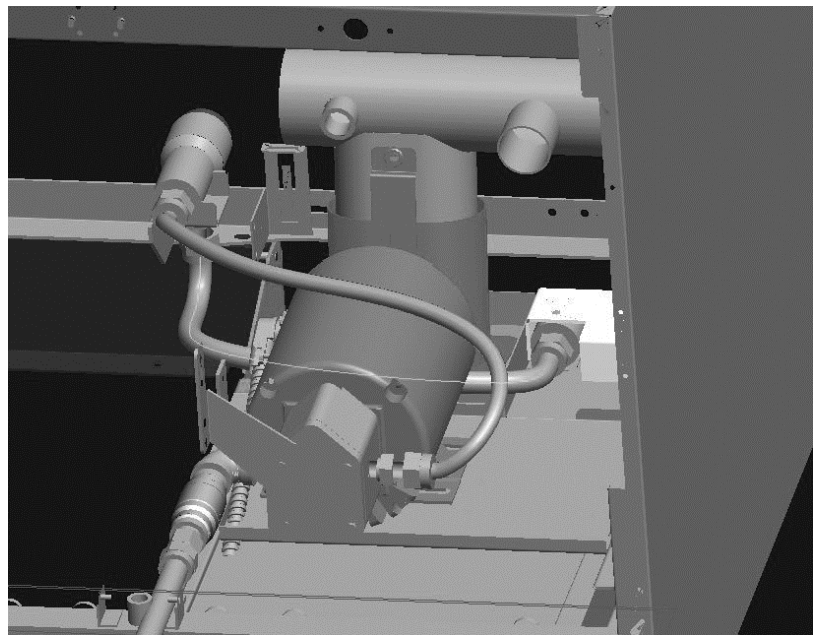


Figure 4: Route a flex line from the rear of the pan pickup to the bottom of the pre-filter. Route the second flex line from the rear of the pre-filter to the pump.